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drum and perpendicular to the longitudinal axis and having a plurality of openings therein sized for allowing powdered breadding to pass therethrough and for preventing lumps of coagulated breadding from passing therethrough, said conveyor screen positioned for receiving excess breadding from said breadding apparatus and for carrying lumps for collection; and

- c) a recirculation conveyor positioned at least partially below said lump removal conveyor screen for receiving powdered breadding and for recirculating said powdered breadding to said breadding apparatus;

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- d) and recirculation conveyor including a horizontal portion extending beneath the conveyor screen and a substantially vertical portion extending from the horizontal portion to the inlet end of the drum.

2. The lump removal system of claim 1 wherein the horizontal portion of the recirculation conveyor comprises an auger.

3. The lump removal system of claim 1 wherein the substantially vertical portions of the recirculation conveyor comprises an auger.

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